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## **Product Specification**

 Product Name
 Acarbose, EP grade

 Glentham Code
 GC9000

 CAS Number
 56180-94-0

 EINECS
 260-030-7

 MDL-Nummer
 MFCD00869592

 Molecular Weight
 645.61

 Molecular Formula
 C<sub>25</sub>H<sub>43</sub>NO<sub>18</sub>

 Storage Temp.
 +20°C

Property	Specification
Physical Description	White to light-yellow powder
Identification (IR)	(Test A) To conform to standard
Identification	B: According to EP
Solubility (5% in water)	Clear, colourless to pale yellow solution
pH (5% in water)	5.5 - 7.5
Specific Optical Rotation	+168 - +183 ° (c=1, water, anhydrous)
Absorbance	≤ 0.15 (at 415nm)
Impurity A	≤ 0.6%
Impurity B	≤ 0.5%
Impurity C	≤ 1.5%
Impurity D	≤ 1.0%
Impurity E	≤ 0.2%
Impurities F, G	≤ 0.3%
Any Other Individual Impurity	≤ 0.2%
Total Impurities	≤ 3.0%
Water	≤ 4.0%
Sulphated Ash	≤ 0.2%
Assay (HPLC)	95.0 - 102.0 % (anhydrous basis)
Pharmacopoeia Specification(s)	EP

Specification Version - v1.1

Date Created - 2024-11-22

Glentham Life Sciences confirm that the above referenced product conformed to the information displayed in this document on the quality release date. Please check www.glentham.com or contact us using the details above for the current version of this document.

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